SMINIM 2018 CALCINA

California Construction and Industrial Materials Association

Ontario February 27

Sacramento March 13

Each enclosed presentation is copyrighted by the author of the presentation, and may not be used, re-used, or otherwise reproduced without the express written consent of that author. All rights reserved.





Workplace Examination





MSHA 30 CFR 56.18002
Surface
Metal/Nonmetal







Workplace Examination



Why do we do perform them?

- Required by MSHA.
- It is my job to make sure my area is safe.
- To find hazards and correct them before we start the Plant.
- Imminent danger, pull employees out of area





Workplace Examination



A miner was seriously injured when the expanded metal walkway suddenly failed. The miner fell 10 feet directly to the ground below. The expanded metal walkway was covered with conveyor belt to aid in the shoveling spillage. The conveyor belt allowed corrosive material to accumulate and accelerated the deterioration of the expanded metal. Further, the application of the conveyor masked the signs of deterioration on the walkway, making a thorough workplace examination difficult.







MSHA Program Policy Letter



Purpose:

- To clarify the examination of working places required under CFR 56.18002
- To identify hazardous conditions and eliminate, mitigate, or correct hazardous conditions in a timely manner





56/57.18002 - Examination of Working Places



- 1. A <u>competent</u> person designated by the operator shall examine each working place at least once each shift for conditions which may adversely affect safety or health. The operator shall promptly initiate appropriate action to correct such conditions.
- 2. A <u>record</u> that such examinations were conducted shall be kept by the operator for a period of one year and shall be made available for review by the Secretary or his authorized representative.
- 3. In addition, <u>conditions</u> that may present an imminent danger which are noted by the person conducting the examination shall be brought to the immediate attention of the operator who shall withdraw all persons from the area affected until the danger is abated.



Definitions



"Competent person", is a "person having abilities and experience that fully qualify him to perform the duty to which he is assigned."

"Working place", is defined as: "any place in or about a mine where work is being performed."

As used in the standard, the phrase applies to all locations at a mine site where miners work in the extraction or milling processes. This includes areas where work is performed on an infrequent basis, such as areas accessed primarily during periods of maintenance or clean-up. All such working places must be examined by a competent person at least once per shift.





Work Place Exam Expectation



- A competent person examines the working place before miners begin work in that location.
- Mine operators promptly notify miners of any conditions that may adversely affect their safety or health.
- A competent person signs and date the examination record before the end of shift. The examination record must include a description of locations examined, conditions found and corrective actions taken.
- Records must be available for inspection by MSHA and miner's representatives, and operators must provide a copy of the records upon request.





56.2003 - Housekeeping



At all mining operations -

- (a) Workplaces, passageways, storerooms, and service rooms shall be kept clean and orderly.
- (b) The floor of every workplace shall be maintained in a clean and, so far as possible, dry condition. Where wet processes are used, drainage shall be maintained, and false floors, platforms, mats, or other dry standing places shall be provided where practicable; and
- (c) Every floor, working place, and passageway shall be kept free from protruding nails, splinters, holes, or loose boards, as practicable.





Housekeeping















56.14107 Moving Machine Parts



- (a) Moving machine parts shall be guarded to protect persons from *contacting gears, sprockets*, *chains, drive, head, tail and take-up pulleys, flywheels, couplings, shafts, fan blades* and similar moving parts that can cause injury.
- (b) Guards shall not be required where the exposed moving parts are at least seven feet away from walking or working surfaces.





Unguarded Machine Parts



MISSING GUARD



GUARD NEEDS REPLACEMENT PRIOR TO START UP







56.14112 Construction and Maintenance of Guards



(a) Guards shall be constructed and maintained to:

- (1) Withstand the vibration, shock, and wear to which they will be subjected during normal operations.
- (2) Not create a hazard by their use.





GUARDS NOT PROPERLY CONSTRUCTED OR MAINTAINE















56.3200 High Walls



 This standard prohibits work or travel, other than corrective work, in areas where hazardous ground conditions exist. Posting of a warning against entry is required until corrective work is completed if workers could enter the area inadvertently.





High Walls



Severely Undercut High Wall



Deteriorating conditions may not be visible from below







56.12008 Electrical Standards



Power wires and cables shall be insulated adequately where they pass into or out of electrical compartments. Cables shall enter metal frames of motors, splice boxes, and electrical compartments through proper fittings. When insulated wires, other than cables pass through metal frames, holes shall be bushed with insulated bushings.







56.12032 Inspection and Cover Plates



Inspection and cover plates on electrical equipment and junction boxes shall be kept in place at all times except during testing or repairs.







56.12004 Electrical Conductors



• Electrical conductors shall be of a sufficient size and current carrying capacity to ensure that a rise in temperature resulting from normal operations will not damage the insulating materials.

Electrical conductors exposed to mechanical damage shall be protected.







56.122028 Testing Grounding Systems Zero4Life



Continuity and resistance of grounding systems shall be tested immediately after installation, repair, and modification, annually thereafter. A record of the resistance measured during the most recent tests shall be made available on a request by the Secretary or his duly authorized representative.









56.12018 Identification of Power Switches



 Identification of principal Power Switches shall be labeled to show which units they control, unless identification can be made readily by location.







56.4201 (a)(2) Fire Extinguishers



- (a) Firefighting equipment shall be inspected according to the following schedules:
- (2) At least once every twelve months, maintenance (service) checks shall be made of mechanical parts, the amount and condition of extinguishing agent and expellant, and the condition of the hose, nozzle, and vessel to determine that the fire extinguishers will operate effectively.
- Monthly visual inspection to insure that extinguisher is mounted in proper place, clear of obstacles, inspected, and tagged. Fully charged with discharge pin in place and in working order.







56.4201 (a)(2) Fire Extinguishers

What is wrong?



What is wrong?







56.9300 Berms and Guardrails



- (a) Berms or guardrails shall be provided and maintained on ramps, banks or roadways where a drop-off exists of sufficient grade or depth to cause a vehicle to overturn or endanger persons in equipment.
- (b) Berms or guardrails shall be at least mid-axle height of the largest self-propelled mobile equipment which usually travels the roadway.





56.9300 Berms and Guardrails



RAMP WITHOUT PROPER BERMING MAINTAINED AT MID AXLE HEIGHT.



BERMS MUST BE CONSTRUCTED AND MAINTAINED TO CONTROL THE TYPE OF MOBILE EQUIPMENT USED ON THE MINE SITE.





56.9301 Dump Points



 Dumpsites shall be inspected prior to work and as ground conditions change. If there is any indication that the edge is unstable, loads should be dumped a safe distance away from the edge.



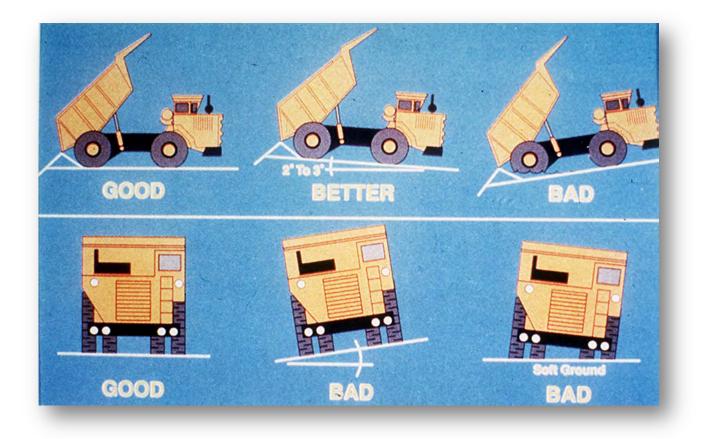
Dumpsites should be examined frequently as mining conditions change





56.9301 Dump Points









Other











Work Place Exam Abatement



Any deficiencies found must be abated and dated on the work place examination form in a timely manner.





		WORK	PLACE [DAILY E	XAMIN	OITA	N REC	ORD				
DATE:	PLANT:											
TIME:		PLANT AREA:										
SATISFACTORY: Y	ATISFACTORY: Y NON-APPLICABLE: N/A											
NON-SATISFACTORY: N												
HOUSEKEEPING						SUN	MON	TUE	WED	THU	FRI	SAT
Walkways, steps & decks clear of material build-up, oil, debris												
Elevated Walkways and Handrails, toe boards in good condition												
Floorboards, decking, cleats in good conditions												
Guards in place and in good cond	ition											
Conveyor rollers properly guarded												
Hoses, shovels, etc. properly store	ed											
Flammable material storage												
Hopper/Dump												
ELECTRICAL												
Pull cords in place and Operational												
Electrical cover plates & plugs in place												
Any exposed wiring?												
Lights working and guarded												
Circuit breakers & boxes clearly la	abeled											
Electrical extension cords adequately, marked, & currently tested												
Electrical installation & LOCK OUT procedures												
FIRE EXTINGUISHERS												
Mounted in proper place, clear approach, properly inspected & tagged												
Fully charged with discharge pin, ABC												
AREAS EXAMINED												
Haul roads												
Traffic signs												
Berms												
						'			· · · · · · · · · · · · · · · · · · ·		!	

Ponds													
Dump sites													
Highwalls													
Stockpiles													
Clean-up													
			<u> </u>										
OTHERS													
Personal Protective Equip	ment												
Ladders in good condition													
Pressure vessel(s) drained & safety valves easily accessible													
Hazard warning, direction	al and informatior	nal signs & t	tags used w	here there	are								
mmediate dangers and/or potential hazards													
All Emergency Eyewash & Shower stations in good working order													
Fall protection													
Welding cylinders secure v	vith valve guards i	n place											
Lifting devices, ie. Slings, chains, inspected for excessive wear, defect or expiration													
Tunnel housekeeping, lighting, emergency stops & fire extinguishers													
First Aid supplies													
Communication, emergen	cy numbers												
NOTES: (Explain unsatis	factory items note	d above)											
		,											
								• •					
undestand that it is my				-					_		condition	ons	
which may adversely affe	ect their safety or	health. Th	is form mu	st be signe	d and date	d before	e the en	d of assi	igned sh	nift.			
					_								
PRINT NAI	PRINT NAME:					SIGNATURE :							

